



## CONCRETE CASTING

# XS TRUCOLOR

## PREMIUM DRY PIGMENT ADDITIVE PACK



View More Info for this Product at  
[www.surecretedesign.com/product/concrete-casting-color](http://www.surecretedesign.com/product/concrete-casting-color)

# XtremeSeries

## XS TRUCOLOR

### DESCRIPTION

**XS TruColor™** color packs are conveniently premeasured to individually tint any single **XS** bag mix. **XS TruColor** are pure, synthetic, iron oxide pigments that are UV stable and contain no fillers that will affect the performance of the **XS** bag mix being tinted. Color consistency is maintained from sack to sack.

### MIXING

**XS** bag mix

1. Add required **XS Modifier** to a 5 gal. (18.9 liter) as directed by **XS TDS**
2. Empty **XS Color Pack** into modifier prior to addition of dry bag mix.
3. Mix with a handheld concrete mixer with a helical (spiral) mixer blade, such as an Eibenstock model #EHR 20R
4. While mixing add **XS** bag mix as directed in appropriate TDS.

Note: multiple bag batches may be appropriate; always maintain mix ratio of 1 – **XS Color Pack** to 1 – **XS** bag mix for color consistency.

#### **XS Slurry**

1. Estimate quantity of **XS Slurry** required, allowing for possible future touch-ups.
2. Add a portion of dry **XS Color Pack** to dry **XS Slurry** and stir in making sure color pigments are “broken” and mixed in thoroughly .
3. Set aside some of dry mix for possible future touch-ups.
4. Slowly introduce water into **XS Slurry** and mix by hand or with cordless drill equipped with a jiffy-style mixer, add water slowly to achieve desired slurry viscosity.

### SUITABILITY SAMPLE

Because job site conditions and requirements can vary significantly, always prepare a sample. This is especially critical for custom coloration.

### DISPOSAL

Contact your local government household hazardous waste coordinator for information on disposal of unused product.

### LIMITATIONS

For use by trained professionals that have read the complete SDS. The aggregate of some **XS** bag mixes may affect final color to vary from color chart. This is especially true when selecting **XS Terrazzo** or **XS Lightweight Plus 3**. Always prepare a sample.



### PACKAGING

0.5 – 1.5 lb (.23 – .68 kg) sack Varies by color selection

### MIXING RATIO

1 – **XS TruColor (Color Pack)** to (1)50 lb (22.7 kg) bag of **XS** bag mix

### COLOR

9 – standard colors  
1 - Multi-Color Pack Blend  
Custom colors available

### SHELF LIFE

Under normal conditions: when kept dry and moisture free, out of direct sunlight, the shelf life of an unopened sack is (12) months from the date of purchase. Storage must be under roof and off the floor. Rotate inventory to maintain product that is within limits.

### WARRANTY

Warranty of this product, when used according to the directions, is limited to refund of purchase price, or replacement of product (if defective), at manufactures/seller's option. SureCrete Design Products shall not be liable for cost of labor or direct and/or incidental consequential damages.

### CAUTIONS

**KEEP OUT OF REACH OF CHILDREN.** When used according to direction, no hazard is anticipated. **Inhalation:** Avoid prolonged breathing of airborne dust, particularly present during mixing. Use NIOSH approved respirator for nuisance if threshold limit values are unsafe. **Skin Contact:** Skin contact may cause irritation. Remove contaminated clothing and wash affected skin with soap and water. Launder clothing before reuse. If symptoms persist, seek medical attention. **Eyes:** Wear safety eye protection when applying. Contact with eyes may cause irritation. Flush eyes with water for 15 minutes. If symptoms persist, seek medical attention.

### SAFETY DATA SHEETS

The following are links to all available safety data sheets related to this product:

- [xtreme-series-xs-color-packs-sds.pdf](#)